Image-based investigation into the primary fabric of stress-transmitting particles in sand

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Abstract

This paper uses three-dimensional images of a natural silica sand to analyse the mechanisms of stress transmission under triaxial compression. As discussed in Fonseca, J., O’Sullivan, C., Coop, M., Lee, P.D., (2012), the irregular morphology and locked fabric that can be found in natural sands lead to the formation of contacts with extended surface areas. However, most of our current understanding of stress-transmission phenomena comes from DEM simulations and photo-elastic experiments using idealised grain shapes and contact topologies. The direct measurement of stress transmission in assemblies of real soil grains is a challenging task. The present study postulates that important insight can be obtained by following the evolution of intergranular contacts as the grains rearrange and by considering how these rearrangements enhance the stability of the material. The methodology consists of measuring the geometrical data of the individual grains and their associated contacts obtained at successive load stages in the post-peak regime (after shear band formation). A statistical analysis of the vectors normal to the contacts reveals a realignment of these vectors in the direction of the major principal stress; this is a clear indication of the formation of force chains. A subsequent analysis shows that these columnar structures of stress-transmitting grains are associated with larger contact surfaces and have distinct patterns in the regions affected by the formation of a shear band. An algorithm based on stability and load-transmission criteria is developed to contribute new insight into the characterisation of load-bearing sand particles.

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IGS: D01; D03; D06

1. Introduction

Inter-particle stress transmission is a key factor that determines the mechanical behaviour of granular materials, including soil. Recent decades have witnessed significant advances in our understanding of the physical principles that underpin stress-transmission phenomena. Photo-elastic experiments and discrete element method simulations have provided evidence that stress transmission in granular materials takes place through well-defined paths termed force chains (Ostoijic et al., 2006; Silbert et al., 2002; Tordesillas et al., 2010; Zuriguel et al., 2007; Radjai et al. 1998). Force chains are columnar-like structures formed by the particles that carry the majority of the load in the system (Majmudar and Behringer, 2005; Lin and Tordesillas, 2014). This subset of particles, often defined as those carrying above average contact forces, is referred to as the strong network. Surrounding the force chains...
are the particles in the complementary weak network, the subset of contacts not in the strong network, which serve to provide the necessary support to the chains (Tordesillas and Muthuswamy, 2009; Barreto and O’Sullivan, 2012). Under continued loading and the loss of lateral support due to dilatation, these axially compressed particle columns that are the strong network become unstable and prone to buckling; this has been related to the formation of shear bands (Oda and Kazama, 1998; Rechennacher et al., 2010; Tordesillas et al., 2012). Clear experimental evidence of the formation of force chains in sandstone has been provided by Fonseca et al. (2013a); the rupture of the cement between grains during triaxial compression leads to the formation of vertical columns of horizontally unbonded grains, which tend to collapse in localised regions during the shearing process.

Forces are transmitted only through the interparticle contacts; the non-uniformity of the size and the orientation of these contacts, as well as the variation in the properties of the particles forming the contacts, lead to strong inhomogeneities in the force chains (Radjai et al., 1998). Under shear, an anisotropic contact network develops because some new contacts are formed along the major principal stress, while others are lost perpendicular to it. This was observed in experiments with sands (Oda, 1972; Fonseca et al., 2013b) and DEM simulations (Rothenburg and Bathurst 1989; Thornton, 2000). Radjai et al. (1998) showed that since the strong network continually aligns in the direction of the most compressive principal stress, it is more anisotropic than the weak network.

Tordesillas et al. (2010) introduced the concept of force cycles to characterise the mutually supportive structures, analogous to structural trusses, that emerge during granular material deformation and which prevent failure. Tordesillas et al. observed that force chains tend to stabilise under 3-cycle contact triangle topologies (triangular trusses) with neighbouring grains. These 3-cycle contacts are more effective than other contact topologies in providing resistance to loading by inhibiting relative particle rotations and providing strong lateral support to force chains (e.g., Tordesillas et al., 2011). The three-force cycles act to support the load and secure the stability of the force chain columns. Loss of contacts and the rupture of 3-force cycles leads to force chain failure due to buckling.

The characterisation of force chains is commonly achieved by discriminating between forces of different magnitudes (Ostojcic et al., 2006). Force chains can be visually identified by representing the contact forces as lines whose thickness and/or colour indicates magnitude (Voivret et al., 2009; Radjai et al., 1998). The complexity and non-linearity of the force chains in 3D have been shown by identifying the paths of maximum contact force (Makse and Johnson, 2000). Peters et al. (2005) characterised force chains in an assembly of disks based on the principles of quasi-linearity and stress concentration. Zuriguel et al. (2007) used a least squares estimation to fit straight lines to chains identified in photo-elastic experiments; they observed a well-defined correlation between the orientation of the chains and the angular distribution of the contacts. Zuriguel et al. also reported on different modes of stress transmission for the case of disks when compared with the sample of elliptic cylinders. The splitting and merging of the force chain paths through granular media were investigated by Bouchaud et al. (2001). Hanley et al. (2015) used a simple link-node model to show that the peak major principle stress these force chains can resist is directly proportional to the confining stress, in line with Mohr-Coulomb’s failure criterion.

The current study makes use of x-ray micro-computed tomography (micro-CT) coupled with three-dimensional (3D) image analysis tools to investigate the network of stress transmission in specimens of real sand. This comprehensive study follows the preliminary work presented in Fonseca et al. (2014). Following the description of the material and the experimental methods, a statistical analysis of the orientation of the contact vectors, comprising both the contact normal vectors and branch vectors, is presented. Then, the spatial distribution of these vectors is investigated to provide insight into the networks of stress-transmitting particles.

2. Material and methods

This section describes the sand used in the experiments as well as the sampling technique applied to obtain the intact specimens and the sample preparation technique of the reconstituted samples. The methodology employed here consists of carrying out triaxial tests, impregnating the samples with resin to preserve the fabric at various stages of deformation, extracting small cores for imaging at different locations and finally analysing the 3D images in order to obtain the required information in terms of grain rearrangements and contact evolution under loading. Only the key aspects are described here; further details on the material and the experimental procedures can be found in Fonseca (2011).

2.1. Reigate sand

Reigate sand, the material used here, comes from a formation that is part of the Folkestone Beds (Lower Greensand) from Southeast England in the UK. In its intact state, Reigate sand is characterised by very high densities and a locked fabric; it meets the “locked sand” criteria proposed by Dusseault and Morgenstern (1979). This locked fabric enabled the use of block sampling; and thus, effectively undisturbed samples were considered in this experimental study, as discussed in more detail in Fonseca (2011). In its intact state, Reigate sand is a quartz-rich sand with a median grain diameter of approximately 300 μm (this value decreases for samples prepared in a laboratory, as discussed in Fonseca et al., 2012). The particle morphology varies from near-spherical grains to highly non-spherical grains with embayments. The microstructural characteristics to note include the abundance of large flat and concavo-convex contacts, in most cases forming multiple contact regions. These features are evident in the optical microscope image of the intact sand presented in Fig. 1. In addition, fissures within the solid grains are also commonly found in this geologically old, once deeply
buried, sand. These fissures tend to open up during the reconstitution of the soil, which explains the distribution of different particle sizes between the intact and the reconstituted sand (Fonseca et al., 2012).

2.2. Experiments

Triaxial compression tests were carried out on both intact and reconstituted samples, 38 mm in diameter and 76 mm in height, of the sand at similar densities in a dry state. A comprehensive description of the tests can be found in Fonseca (2011). The intact triaxial samples were obtained by carefully trimming an initial block of soil. The samples’ long axis orientations corresponded to the vertical in situ orientations. The reconstituted samples were created using sand taken from the trimmings of the intact samples. Each sample was isotropically compressed to 300 kPa at a rate of 50 kPa/hour and then subjected to strain-controlled compressive shearing at a rate of 1%/hour. The specimens were observed to fail along well-defined shear planes with inclinations of 63° and 57° (from horizontal) for the intact and reconstituted soil, respectively. The reconstituted samples show, together with the more gentle orientation, a thicker shear plane of approximately $11d_{50}$ compared to the $7d_{50}$ of the intact soil. Marked differences were observed between the mechanical behaviours of the intact and reconstituted samples, as shown in Fig. 2. The intact soil showed a significantly higher peak strength than the reconstituted soil, and a correspondingly greater degree of strain-softening. The greater peak stress ratio, stiffness and rate of dilation exhibited by the intact material, when compared to the reconstituted soil, have been well documented (e.g., Cresswell and Powrie, 2004). However, the grain-scale phenomena underlying these behaviours remain poorly understood.

In order to investigate the internal fabric of the soil and the mechanism of deformation at the grain-scale, the tests were stopped at different stages of loading and the samples were impregnated with resin while in the cell. A low viscosity resin was used to avoid soil disturbance. Details of the samples considered here are summarised in Table 1 for the initial stage prior to loading (Stage 0) and in Table 2 for the two post-peak load stages (Stages 3 and 4). The data in Table 1 include intact samples (sample reference ‘Int’) and reconstituted samples (sample reference ‘Rec’). The axial strain ($\varepsilon_a$), the stress level (given by the ratio between deviator stress and mean stress, $q/p'$) and the specific void ratio ($\nu$) for the relevant loading stages are provided in Table 2. A loss in the initial homogeneity of the samples is seen following the formation of the shear band. The fabric evolution outside and inside the shear band are to be differentiated. The samples are denoted as ‘including shear band’, since the small thickness of the shear plane means that the samples are not likely to be exclusively within the shear band region.

2.3. 3D imaging process

Small cores (5 mm in diameter) were extracted from regions containing the shear band and from the bulk of the impregnated triaxial samples. The cores were imaged using x-ray computed tomography (micro-CT) in the nanotom (phoenix|x-ray, GE). Micro-CT is a high-resolution imaging technique that enables the internal structure of soil to be investigated (e.g., Oda et al., 2004). The obtained 3D images are maps of x-ray attenuation based on the composition and the density of the material. Therefore, each voxel (3D pixel) in the image has an intensity value, or colour, associated with the material it represents. The voxel size of the images was 5 $\mu$m, i.e.,
approximately 0.015 × \(d_{50}\), where \(d_{50}\) is the median particle diameter. The images were segmented in order to identify the individual grains, and each particle-phase voxel was assigned an integer identification number (\(p_i\)) to associate it with a specific grain. The contacts between two given particles were identified along the boundaries by considering the voxel \(p_i\) number. For two particles in contact, with intensity values \(p_1\) and \(p_2\), the particle \(p_1\) voxels were classified as contact voxels if they were connected to a voxel of value \(p_2\), where \(p_2 \neq p_1\) and \(p_2 \neq 0\) (as the void space has an intensity of 0). The voxel contact classification used in this study was based on a 6-connectivity voxel neighbourhood relation, and required a total of six orthogonal ‘passes’ through the data along the \(x, y\) and \(z\) directions (Fonseca, 2011).

### 3. Statistical analysis of the contact vectors

The vectors considered for this analysis were the contact normal vector (CNV) and the branch vector (BV), as illustrated in Fig. 3. The vector defining the contact normal was obtained by applying a least squares regression to identify a best-fit plane for each surface defining the contact and for this plane defining the contact normal orientation. The branch vector is defined as the vector connecting the centroids of two particles in contact. If spheres BV and CNV are coincident, however, the irregular shape of the grains in real sand imparts significant differences in orientation.

#### 3.1. Angular histograms analysis

A convenient way of visualising the orientation distribution of large datasets of vectors is to use planar rose diagrams. These angular histograms show the distribution of the orientations of the 3D vectors projected onto a specific plane. In the cases presented here, the vertical plane was chosen and the angle was measured from the horizontal plane. The contact vectors have an orientation, but not a direction, and the force at each contact will act equally on the two contacting particles, but in opposite directions. In other words, a vector with an angle of 30° has the same orientation as a vector with an angle of 210°; thus, only half of the plane is considered. An extra feature of rose diagrams is the possibility of shading each bin by a scalar parameter whose normal orientations lie within that bin, e.g., the average area of the contacts, the particle diameter or the particle aspect ratio.

For the intact samples prior to loading, these vectors show a near isotropic distribution, as illustrated in Figs. 4a and b for CNV and BV, respectively, with the shading indicating the contact areas in both cases. The slight bias along the horizontal and vertical directions is related to the use of a 6-connectivity relation for the contact detection, which favours the normal directions to the voxel faces, in other words, the vertical and horizontal directions. It is likely that using a 16-connectivity relation in the contact detection phase would result in avoiding this bias, and therefore, should be considered in future studies. For the reconstituted samples, the distribution is less isotropic with a slight increase in the number of contact normal vectors oriented along the horizontal plane, as shown in Figs. 4c and d. It is interesting to note that contacts with larger areas (darker bins) tend to have more horizontal orientations; this holds true for both CNV and BV for the reconstituted samples and for the CNV for the intact samples. This trend is not observed for the BV of the intact samples.

It is important to emphasise the differences in the nature of the contacts for the intact and the reconstituted soil samples. Due to the locked nature of the intact soil, the contacts comprise extended surfaces formed through the geological history of the soil, with measured average areas as high as 450 voxels (values shown in the colour bar); this is further discussed in Fonseca et al. (2013c). The contacts of the reconstituted material were formed during the tamping and vibration used to produce dense samples in the laboratory, and the associated surface areas are significantly smaller than those observed in the intact samples with measured average values lower than 200 voxels. The number of contacts is also greater for the intact samples as indicated by the number of vectors per bin in the angular histograms, i.e., approximately 2800 per bin when compared to the 1500 per bin for the reconstituted samples (note that different scales are used to provide better details of the data). For the same sand, there are more contact normal vectors than branch vectors since two grains in contact can have multiple contact surfaces which results from the

### Table 2

Summary of the intact and reconstituted samples investigated in the post-peak regime (\(e_a\)= axial strain, \(q/p'\)= deviator stress/mean stress, \(v\)= specific volume).

<table>
<thead>
<tr>
<th>Sample ref.</th>
<th>Load stage details</th>
<th>Sample location</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>(e_a) (%)</td>
<td>(q/p')</td>
</tr>
<tr>
<td>Int3</td>
<td>3.89</td>
<td>1.73</td>
</tr>
<tr>
<td>Int3S</td>
<td>3.89</td>
<td>1.73</td>
</tr>
<tr>
<td>Int4</td>
<td>7.94</td>
<td>1.38</td>
</tr>
<tr>
<td>Int4S</td>
<td>7.94</td>
<td>1.38</td>
</tr>
<tr>
<td>Rec3</td>
<td>9.66</td>
<td>1.46</td>
</tr>
<tr>
<td>Rec3S</td>
<td>9.66</td>
<td>1.46</td>
</tr>
<tr>
<td>Rec4S</td>
<td>12.35</td>
<td>1.46</td>
</tr>
</tbody>
</table>

![Fig. 3. Schematic diagram illustrating the contact normal (CNV) and branch vector (BV).](image-url)
irregular shape of the grains. This difference is more pronounced for the intact samples.

As shearing progresses, there is a clear reorientation of the contact normal vectors towards the direction of the major principal stress. This trend was observed for both intact and reconstituted samples at load stages 3 and 4 outside the shear band and it is demonstrated here for sample Int3 in Fig. 5a. The reorientation of these vectors along the vertical direction supports previous observations from photo-elastic tests and DEM analyses on the formation of columns of grains creating
chains of transmitted stress. This realignment is more obvious for the CNV; however, there is a subtle realignment of the BV which is evident in Fig. 5b. Both Fig. 5a and b show that vertically oriented vectors are predominantly associated with larger contacts (darker bins), for both CNV and BV. Fig. 5c shows that, for the samples including the shear band, the predominant direction of the contact normal, for the reconstituted samples, deviates from the vertical direction. This finding is in agreement with previous studies that showed the buckling of force chains inside the shear band (e.g., Oda and Kazama, 1998; Iwashita and Oda (1998), and this bias is predominantly represented by the large area contacts. This deviation is in agreement with previous studies that showed the buckling of force chains inside the shear band. For these samples, the branch vectors with large contact areas are also more vertically oriented; however, these vectors do not represent the most dominant orientation (Fig. 5d).

The samples containing the shear band at load stage 4, presented in Fig. 6, show similar trends to those observed at load stage 3. The CNV distribution for the intact samples again shows a dominant vertical orientation, and the effect of the buckling of the force chains is reflected in the slight asymmetric distribution shown in Fig. 6a. For the reconstituted samples, the distribution of the CNV vectors presented in Fig. 6c exhibits a more marked bias. The contacts with larger surface areas tend to be oriented in the direction of the shear band; this is also observed for the intact samples (Fig. 6a). The distributions of branch vectors shown in Figs. 6b and d exhibit a less clear bias in the realignment of the vectors, but the influence of the buckling of the force chains is reflected in the more asymmetric distribution when compared with the samples from outside the shear band, as shown in Figs. 4b, d and 5b. An important observation from the rose diagrams in Fig. 6 is the marked difference in the orientation of the contact normal and branch vectors. This is because the BV for a given contact depends on the shape and relative position of the particles in contact rather than simply the orientation of the contact itself. These observations provide evidence of the better suitability of contact normal data to describe microscale changes when compared to the branch vector data when non-spherical particles are used.

3.2. Fabric tensor analysis

A second order fabric tensor was used to investigate the preferred orientation of the dataset of CNV and BV vectors and their associated intensity. Following Satake (1982), the tensor was calculated as

\[ \Phi_{ij} = \frac{1}{N} \sum_{k=1}^{N} n_i^k n_j^k \]

where \( N \) is the total number of vectors in the system and \( n_i^k \) is the unit orientation vector along direction \( i \).

Fabric tensors were calculated for the contact normal vectors \( \Phi_{CNV} \) and for the branch vectors \( \Phi_{BV} \). The dominant orientation of the dataset was quantified by angle \( \beta \) given by the inclination of the major principal eigenvector relative to the horizontal plane. The anisotropy of the specimen at each load stage was quantified by considering the difference between the maximum and minimum eigenvalues of the fabric tensor, i.e., \( \Phi_1 - \Phi_3 \). An isotropic system will have \( \Phi_1 = \Phi_3 = 0 \), and an increase in the bias of the vector distribution will cause an increase in the anisotropy.

Fig. 6. Rose diagrams for the specimens at load stage 4 (shading indicates average contact area in \( \mu m^2 \)); (a) CNV Int4S; (b) BV Int4S; (c) CNV Rec4S; (d) BV Rec4S.
The results for the contact normal and branch vector data are presented in Table 3 together with the number of vectors used. The CNV data show much higher anisotropy values when compared to the BV data; these results are in accordance with the stronger alignment of the vectors observed in the rose diagrams. This trend is slightly more pronounced for the samples outside the shear band. The evolution of orientation parameter $\beta^{\text{CNV}}$ is compared with the macro-response given by the stress:strain curves of both the intact and the reconstituted soil, as seen in Fig. 7, for the CNV data. The samples outside the shear band, both intact and reconstituted, show $\beta^{\text{CNV}}$ values greater than 80$^\circ$, i.e., a deviation from the vertical of less than 10$^\circ$. For the samples containing the shear band (data points marked with circles), $\beta^{\text{CNV}}$ takes slightly lower values, between 60–80$^\circ$. This is in agreement with what was observed in the rose diagrams in Fig. 4. Similar to the steady state reached by the deviatoric stress at stages 3 and 4, $\beta^{\text{CNV}}$ appears to reach relatively stable values for the regions inside and outside the shear band, although the limited data prevents more conclusive observations. For the branch vector data, the distribution of the vectors is more isotropic with no clear dominant orientation, as shown by the rose diagrams. Therefore, the physical meaning of $\beta^{\text{CNV}}$ is less significant.

### 3.3. Contact normal and branch vector relationship

DEM simulations typically use ideal circular or spherical particle geometries for which the contact vectors and the branch vectors are collinear. For real soils, however, they are unlikely to be collinear as the schematic in Fig. 3 shows. In this study, the relationship between the contact normal and the branch vector orientations was investigated by considering the angle between the vectors, i.e., $\alpha$ as defined in Fig. 3. To investigate the relationship between $\alpha$ and grain characteristics, in terms of their morphology and the way they form contacts, the distribution of $\alpha$ is presented using rose diagrams shaded by the elongation index ($EI$), the sphericity ($S$) and the contact area ($CA$). The elongation index ($EI$) is defined as

$$EI = \frac{b}{a}$$

where $a =$ the length of the major principal axis and $b =$ the length of the intermediate principal axis, obtained by applying a Principal Component analysis to the cloud of voxels defining each individual grain, as described in Fonseca et al. (2012). The sphericity ($S$) was calculated by

$$S = \sqrt{\frac{36 \pi V^2}{SA}}$$

where $V_p =$ particle volume and $SA =$ the surface area of the particle. Both $EI$ and $S$ take values between 0 and 1 and, since each contact is formed by two grains, the indices used here correspond to the grain with the larger volume. The contact area parameter is measured in voxels.

Fig. 8 includes the $\alpha$ data obtained at loading stage 3 for the intact samples outside the shear band and the intact and reconstituted samples including the shear band. For all the samples, angle $\alpha$ varied between 0 and 60$^\circ$ with the most frequent value being about 20$^\circ$. Referring to Figs. 8a, d and g, it can be observed that as the geometry deviates from a regular shape and the elongation index takes lower values (darker bins), $\alpha$ increases, i.e., the elongated grains in contact are more likely to lead to a greater difference in the CNV and the BV vectors. Angle $\alpha$ is also sensitive to the sphericity of the contacting grains, as depicted in Figs. 8b, e and h. For sphericity values closer to 1, i.e., grain shapes close to spheres, $\alpha$ takes values closer to 0 as would be expected. A clear trend is also found for the contact area ($CA$ measured in voxels) with $\alpha$ increasing as the contact area decreases, as seen in Figs. 8c, f and i. These observations suggest that grains with extended contact surfaces are more likely to show a better approximation between the orientations of the BV and CNV vectors.

### 4. Networks of stress-transmitting particles

#### 4.1. Methodology

Networks of contacts and contact forces have received considerable attention in recent literature (e.g., Tordesillas et al., 2015; Hanley et al., 2014; Lin and Tordesillas, 2014;
Ardanza-Trevijano et al., 2014; Newman, 2003). In the absence of force measurements, this study makes use of geometrical considerations to generate the strong network of stress-transmitting particles. The information extracted from the tomographic data is used to construct the contact network. Similar to the above studies, this contact network is represented by a collection of nodes and links, with the nodes representing the grains and the connecting links representing the contacts between the grains. As shown previously, in order to support the increasing axial load, particles tend to organise in columnar structures transmitting the stress along the direction of the major principal stress. This is better captured by the contact normal vectors. Thus, we use the orientation of the contact normal vectors, and the graphical representation of the network is obtained by connecting the centroids of the grains in contact. The potential force chains and the associated grains are identified here using the following conditions:

1) **the stability criterion**: the grain participates in at least one 3-cycle contact triangle that provides lateral support to the chain and inhibits rotations; this criterion infers stability.

2) **the load transmission criterion**: the contact normals forming each 3-cycle are approximately parallel to the major principal stress (near-to-vertical); in other words, the grain participates in a quasi-linear cluster of three or more grains.

Further details on each criterion are given below. This methodology was applied to the intact samples at load stage 3 both from outside and including the shear band, Int3 and Int3S, respectively.

1) **Stability criterion**

Following Tordesillas et al. (2010), 3-cycle clusters are clusters of three grains in mutual contact. These particles were filtered from the initial contact network using a MATLAB (Mathworks, 2013) script that identifies whether or not a given grain is in contact with two other grains, which in turn also form a contact between them. Fig. 9a shows a 2D schematic of the truss abstraction overlaid on a particle assembly; the nodes are at the particle centroids. Note that the analysis was done in 3D, but for ease of visualisation, a 2D section is presented here. The 3-cycle contact triangle topologies, identified for the entire sample, form the truss network. Fig. 9b shows a section through the 3D truss where only the grains forming at least one 3-cycle contact triangle are accounted for. For ease of visualisation, the network is presented for a section with a thickness of 60 voxels corresponding to 300 μm (approximately the soil
median grain diameter). Fig. 10 compares similar sections through the truss network for sample outside the shear band (Fig. 10a) and a sample containing the shear band (Fig. 10b). It can be clearly seen that the effect of the shear band contributes to the exclusion of a larger number of grains which do not participate in any 3-cycle contact from the truss network. Table 4 summarises the number of grains comprising each network. For sample Int3, outside the shear band, 95% of the grains forming the contact network satisfy the stability criterion. For the sample including the shear band, the stability criterion is satisfied by 87% of the grains in the contact network. This reduction in the number of grains satisfying the criterion is assumed to be associated with the loss in stability of the columnar structures in the shear band.

2) Load transmission criterion.

A second MATLAB script was developed to identify the grains satisfying the load transmission criterion. In a first pass, the code identifies from each of the 3 contacts composing the cycle, those for which the contact normal vector is near vertical. The acceptable deviation angle from the vertical direction was assumed to be 35° (in spherical coordinates) to account for a degree of curvature in the force chains. The identification numbers $\pi_i$ of the grains forming the contacts that passed the near-to-vertical selection were stored and used to investigate whether or not they form a quasi-linear cluster of at least three grains. A given grain $\pi_i$ will satisfy this condition if it forms a contact with a grain $\pi_j$ and a grain $\pi_k$ located below and above the grain's centroid, respectively. As shown

![Fig. 9. a) Schematic of the truss network in a granular assembly, b) detail of a truss network for sample Iant3 for a section of 60 voxels thickness.](image1)

![Fig. 10. Truss-like elements in a sub-volume (size in voxels: 600x600x60) for sample. a) Int3 outside the shear band, b) Int3S, containing the shear band.](image2)

Table 4

<table>
<thead>
<tr>
<th>Sample ref.</th>
<th>Contact network</th>
<th>Truss network</th>
<th>Force chains</th>
</tr>
</thead>
<tbody>
<tr>
<td>Int3</td>
<td>2574</td>
<td>2439 (≈ 95% Cont. Net.)</td>
<td>1392 (≈ 54% Cont. Net.)</td>
</tr>
<tr>
<td>Int3S</td>
<td>1912</td>
<td>1666 (≈ 87% Cont. Net.)</td>
<td>754 (≈ 39% Cont. Net.)</td>
</tr>
</tbody>
</table>
in Table 4, only 54% of the grains mutually satisfy the load transmission and stability criteria for the sample outside the shear band. For the sample including the shear band, this value is lower, i.e., only 39% of the grains originally forming the contact network form the force chains orientated in the direction of the major principal stress. The bending and rotation of the force chains within the shear band, suggested in previous studies, supports the markedly reduction in the number of vertical columns measured here for the sample containing the shear band.

4.2. Load-bearing particles forming the force chains

The grains that were identified to satisfy both the stability and the load transmission criteria are assumed to belong to a force chain. The methodology employed to obtain these load-bearing grains is summarised in the flowchart presented in Fig. 11. Fig. 11a shows the 3D tomographic image acquired and post-processed as detailed in the ‘3D imaging process’ section. The outcomes of the image analysis procedure include the coordinates (x, y, z) of the grains’ centroids and the contact

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Fig. 11. Methodology flowchart: (a) micro-CT image (600x600x600 voxels), (b) contact network, (c) truss network, (d) network of the stress transmitting grains or force chains (represented by segments connecting the centroids of the load-bearing grains).
normal vectors of the grains in contact. This information was used to draw the contact network formed of lines connecting the centroids of the grains in contact, as displayed in Fig. 11b, for the entire sample. The truss network illustrated in Fig. 11c is represented by segments connecting the centroid of only the grains in contact with at least two other grains, i.e., taking part in a 3-cycle triangle contact topology. Finally, the load-bearing grains forming force chains are displayed in Fig. 11d by lines joining the centroids of the contacting grains that are in the truss network where the contacts meet the load stability criterion. Note the significant difference between the initial contact network formed by 2574 grains and the load bearing network formed by 1392 grains for the sample outside the shear band, as shown in Table 4. For the sample including the...
shear band, only 754 grains out of 1912 initially forming the contact network are found to compose the force chains. This is an expected result since the stable and quasi-vertical columnar structures of grains tend to decrease in number as the deformation inside the shear band progresses.

4.3. Quantitative description of the load-bearing particles

Particles in the force chains are primary load bearers that take an active role in the transmission of stress. While the particle-scale mechanisms of stress transmission underpin the macro-response of the material, the characteristics of the grains forming the force chains and the nature of their contact topologies remain largely unknown.

The orientation of a particle can be described by the orientation of its major axis (Fonseca et al., 2013b; Paniagua et al., 2015). Fonseca et al. (2013b) considered the same triaxial samples investigated here and showed that, for intact material, the grains are preferentially orientated in their most stable positions; that is, their minor principal axes are approximately vertical. Triaxial compression causes a readjustment of the orientations; as the load increases, the material dilates and causes grain breakage along the initial existing fissures. Since the newly-detached grains are randomly oriented, the result is an approximately isotropic distribution, as presented in the rose diagram of the particle’s major axis depicted in Fig. 12a. When only the grains forming the force chains are used, the rose plot exhibits a higher concentration along the horizontal plane which indicates that the bearing grains tend be in stable positions (Fig. 12b). The angular histogram of the grains forming the truss network does not show significant differences when compared with the contact network (shown in Fig. 12a), and therefore, is not presented. For the sample containing the shear band, the distribution is affected by the appearance of the shear band, and thus, the interpretation is less straightforward, as discussed in Fonseca et al. (2013b). However, there is a more pronounced bias towards near-horizontal directions for particles in the force chains (Fig. 13b) when compared with the contact network as a whole (Fig. 13a). For both Figs. 12 and 13, no clear correlation can be found between particle orientation and the particle elongation ratio (Eq. 2), the latter given by the shading of the bins. The particle size distribution for the three networks, given by the length of the intermediate axis of the grains, is presented in Fig. 14. These data suggest that force chains tend to be formed by the larger grains, and this trend is more pronounced for the sample containing the shear band (Fig. 14b) when compared to the data for the sample outside the shear band (Fig. 14a). Previous numerical studies also reported that strong force chains pass preferentially through larger grains with a significant number of small grains being excluded from the force network (Voivret et al., 2009).

The coordination number (CN) distribution presented in Fig. 15 shows that, through the selection process to isolate those grains forming the force chains, the CN value tends to increase, which suggests that the load-bearing grains have a higher number of contacts. The median CN values for each

![Fig. 15. Coordination number distribution for the grains composing each of the three networks, respectively: a) for sample Int3 and b) for the sample Int3S.](image-url)
network are provided to guide the comparison. The difference in \( CN \) between the truss network and the force chains is greater for the sample including the shear band when compared to the grains outside the shear band, as can be observed when comparing Fig. 15a and b. The plot of \( CN \) against the number of triangular trusses formed in both the truss and the force chain networks presented in Fig. 16 suggests that although higher \( CN \) values are associated with grains forming a large number of trusses, high \( CN \) values alone may not be a suitable indicator of stability. There are particles with \( CN \)s as high as 8 that do not participate in any truss structure. Particles forming force chains tend to have \( CN \) values between 4 and 16.

The evolution of the contact surface area for the three networks is presented in Figs. 17a and b for the samples outside the shear band and containing the shear band, respectively. Similarly, with the trend observed for the particle diameter and \( CN \), a shift of the curves towards larger contact areas from the contact network to the force chains, is observed here. Despite the small evolution, the trend is consistent and is in agreement with the realignment of the contacts with larger surfaces observed in Figs. 5 and 6.

4.4. Spatial distribution of the force chains

Fig. 18a shows the spatial distribution of the chains through a selected section of a thickness of 60 voxels. Although the force chains were identified for a minimum of 3 particles in a quasi-linear form, these chains are connected additional force chains, as can be seen by expanding in the three-dimensional space to a thickness of 300 voxels in Fig. 18b. The three-dimensional visualisation of the spatial distribution of force chains is not trivial; however, it can be observed that there are some gaps in the network. As suggested in Ghedia and O'Sullivan (2012), it is believed that in the gap between two dominant force chains, there is a network of weaker force...
chains transmitting smaller contact forces, which contribute to stabilising the strong force chains.

A methodology based on image-processing tools, to enable the visualisation of the spatial distribution of the force chains, is used following Fonseca et al. (2014). Here, this previous work was improved by considering the contact normal vectors in lieu of the branch vectors. As a starting point, the method uses the truss network so that the stability criterion is satisfied. The second condition is to select only the near-to-vertical contact normal vectors, i.e., using an angle of $35^{\circ}$ (in spherical coordinates) to satisfy the load-transmission criterion, as previously described. The vectors that satisfy both conditions were allocated into a 3D space of the same dimension as the original image of the sample (i.e., cube of 600 voxels) which we call the vectorial volume ($VV$). While the orientation and the contact surface areas correspond to the contact normal, the vectors are displayed by connecting the centroids of the grains in contact. Fig. 19a shows the maximum intensity projections of the $VV$ (calculated for a volume of a thickness of 50 voxels). The colour of the line joining the particle centroids indicates the contact area (larger contacts are represented by a brighter colour). These projections were filtered using a low pass filter (Reyes-Aldasoro, 2015) in order to enhance the selection of the contacts with a greater intensity (brighter colour) that are, therefore, more likely to belong to the main network of contacts, as shown in Fig. 19b. This was followed by the application of a watershed transform (Reyes-Aldasoro, 2015) to discard shorter and unconnected lines. The resulting network of the stress-transmitting grains is shown in Fig. 19c for sample Int3 (outside the shear band). The same procedure was applied to the data for sample Int3S, including the shear band, as illustrated in Figs. 20a, b and c. We hypothesise that these

Fig. 19. Illustration of the steps to obtain the network of the stress transmitting grains for the sample Int3: a) 3D vectors, represented by the segments connecting the centroids of the grains forming quasi-vertical contact normals, the vectors associated with larger contact surfaces have brighter colours (only a projection is presented), b) 3D vectors following the low pass filter (c) final network.
quasi-vertical columnar structures are closely correlated to the networks of stress-transmitting particles. The distribution of the force chains was quantified by measuring the density value of the columns. The values measured for a planar section of 60^2 voxels (approximately d_50 length) were of 1.2 for the sample outside the shear band and 0.4 for the sample containing the shear band. The lower value of 0.4 can be seen as an indication of the buckling of the columnar structures caused by the movement of the shear band and the consequent decrease in the number of near-vertical force chains.

5. Conclusions

Micro-CT data on specimens of sand enable the investigation of the stress-transmission phenomena that account for the effect of grain morphology and contact topology. The observed realignment of the contact normals in the direction of the major principal stress is seen to be linked to the formation of contacts with larger surface areas. The effect of the shear band formation and the associated bending or buckling of these columns has been demonstrated by a greater deviation of the predominant direction of the contact normal vectors from the vertical plane. These observations hold true for both intact and reconstituted samples. The two parameters extracted from the fabric tensor of the contact normal vectors, the anisotropy and major eigenvector, were shown to be able to quantitatively describe the subsequent changes in the topology of the stress-transmission mechanisms during triaxial compression. However, the near-vertical realignment of the branch vectors in the post-peak regime and the bending in the shear plane were less obvious. The difference between contact normal and branch vectors was found to increase with the deviation from the spherical shape and with the decrease in contact surface. Using the conditions of quasi-vertical contact normal vectors and 3-cycle contacts has enabled the identification and quantitative characterisation of load-bearing grains. It
is suggested here that these grains tend to be oriented in the most stable positions, with the major axis along the horizontal plane, and have on average a higher number of contacts. The contribution of the larger surface contacts to the stability of the columnar structures of grains was taken into account to develop a method able to provide the spatial distribution of the vectors defining the force chains. The kinematics of shear band formation caused a decrease in the number of near-vertical columnar structures when compared to material outside the shear band, which confirms earlier 2D physical and numerical model observations of force chain orientations in shear bands. This study has presented a new understanding of the primary fabric of stress-transmitting particles and has highlighted the effect on the kinematical phenomena of the rich topology found in real sand.

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