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## Foreword



The International Conference in Through-life Engineering Services is in its fourth year and it has grown interest of both academia and industry. Recently published report from the EPSRC Centre for Innovative Manufacturing in Through-life Engineering Services (TES) has identified TES will be a critical discriminator in global markets for engineering support and services worth nearly £1 trillion by 2025. Today in the aerospace and defence sectors, over half the revenue is coming from these through-life engineering services (TES) and it is growing. Other sectors, such as the railways, automotive, energy (including nuclear) and machine tools, have also recognised this potential and are striving to grow their TES activities. With the increasing popularity of performance or availability based contracts for high value equipment, manufacturers are looking to increase the life of components, reduce maintenance costs and thus maximise revenue. TES are those technical services that are necessary to guarantee the required and predictable performance of complex engineering systems throughout their expected operational life with the optimum whole life cost. TES research is focusing on developing technology and engineering solutions to address the new support requirements for these performance based contracts where maintenance is the major engineering service.


These proceedings present 50 state-of-the-art research papers from the 4th International Conference on Through-life Engineering Services (TESConf 2015) addressing many aspects of the technological and operational challenges involved in this service provision. This reflects the increasing importance of the subject area and the growing international research community surrounding the EPSRC Centre. This year's research topics include:

- Strategies for TES
- Maintenance Management
- Design for TES
- Product Lifecycle Design and Management
- Prognostics: Design, Implementation, and Lessons Learned
- Advanced ICT for TES
- Augmented Reality for TES
- Non-Destructive Testing for TES
- Acoustic Emission for TES
- Human Factors in TES
- No-Fault-Found
- Towards Self-Repairing, Zero-Maintenance systems
- TES for Functional Product Development
- TES for Gas Turbines
- TES for Railway Industry

In addition, the Conference invited world-renowned researchers to deliver keynote speeches on TES-related topics as well as panel sessions to deepen emerging TES-related topics focusing on industrial relevance. The research presented here highlights the need for joint development of technological solutions with the service operation management research. These papers reflect the latest research and

industrial best practices from different countries around the world. The conference enjoys strong industrial participation across multiple sectors.

Recognising the national need and growing industrial interest, the EPSRC together with a number of key industry partners has funded a national Centre for TES. The EPSRC TES Centre based at Cranfield and Durham Universities is supported by four core industrial partners, Rolls-Royce, BAE Systems, the UK Ministry of Defence, Bombardier Transportation and Babcock International and over a dozen others. TESConf continues to be organised every year by the Centre and sponsored by CIRP (The International Academy for Production Engineering) as an international forum to share best practice, develop the research community and stimulate future technological development to support through-life engineering services design and delivery.

A handwritten signature in black ink that reads "Rajkumar Roy". The signature is written in a cursive style with a trailing flourish.

Professor Rajkumar Roy  
Director, EPSRC Centre for Innovative Manufacturing in Through-life Engineering Services