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Axial and hysteretic behavior of T-shaped steel-concrete composite shear walls

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Abstract

Multi-partition steel tube formed T-shaped composite shear wall is a new type of composite wall which enhances the structural performance compared to a traditional composite shear wall. To clearly understand the behavior of such shear walls, eight half-scaled specimens were tested to study their axial and seismic behavior. The failure mechanism, structural behavior and energy dissipation ability were observed according to the experiments. The axial experiments showed that the strength of such cross-section was higher than the sum of capacities of concrete and steel tube as the multi-partition steel tube could confine the concrete well. Meanwhile, the ductility of specimens was good. For seismic experiments, the specimens exhibited high strength, good ductility and excellent energy dissipation ability. When the axial load ratio increased, the lateral load resistance capacity and energy dissipation capacity increased obviously. Although the axial load ratio was beyond the limitation of the current Chinese standard, the drift angle could still satisfy the requirement of the standard. The experimental results were used to compare with those calculated results according to some codes including EC4, CECS and AISC.

Keywords: composite shear walls; axial behavior; height-to-width ratio; seismic behavior; axial load ratio.

1. Introduction

Recently, concrete-filled steel tubes (CFSTs) were commonly applied for structural members in multistory buildings as their static and hysteretic behavior were excellent [1-3]. However, the

conventional square or rectangular shape corner columns in a room would reduce the actual usable space for occupants and it is unaesthetic [4]. To overcome these problems, T-shaped and L-shaped components are commonly applied in the structures [5]. As the special-shaped reinforced concrete (RC) columns performed poor behavior under the static and hysteretic behavior [6-7], the composite concept has been applied to form the special-shaped steel-concrete composite columns, improving performance of special-shaped RC columns.

In recent years, T-shaped and L-shaped composite columns have been used in structures in China. Some research work has been done to study the behavior of special-shaped columns [8-14]. In general, the special-shaped composite column exhibits high load resistance and good ductility if the local buckling could be restrained effectively. The past research work showed that the steel plate at the convexity would buckle, as shown in Fig. 1(a). Meanwhile, if the length or depth of the cross-section is large and the thickness of the steel plate is very thin, the breadth-to-thickness ratio or depth-to-thickness ratio of the steel plate may be beyond the limit specified in the design code. Hence, the steel plate would buckle before yielding. Thus, the load-carrying capacity and ductility would decrease obviously. To improve the local stability of the steel plate, stiffeners are necessary according to the past research work. In reality, the multi-partition cross-section is a good way to improve the stability of the steel plate. The inner steel plate can connect two opposite plates instead of stiffeners and studs as illustrated in Fig. 1(b). Meanwhile, each partition works as an individual rectangular composite column and its steel tube would further confine the core concrete. As a result, the capacity of load resistance and ductility of multi-partition special-shaped columns would be larger than that of traditional special-shaped specimens with stiffeners or studs. The special-shaped columns are primarily designed to resist the axial load or eccentric load in the structures. With the increase of structure height, the requirement of lateral resistance becomes higher. To improve the lateral load resistance of special shaped members, it is a good way to increase the length or depth of special-shaped columns. With the increase of breadth or width of the special-shaped cross-section, the depth-

to-width ratio or length-to-width ratio cross-section would be large and the special-shaped component would work as the steel-concrete composite shear walls (SCCSWs).

A Multi-partition steel tube applied in the SCCSWs would simplify the construction progress and enhance the stability of the steel plate during the construction stage. As shown in Fig. 1(b), this new type of multi-partition steel tube can be composited by steel pipe, H-shaped steel or steel plate. Such novel composite shear walls would work in the way of CFSTs. During construction, the inner steel plates are hardly connected at the joint of two construction parts. Commonly, the inner steel plate bears a small portion of the vertical load, as these two inner steel plates are not welded together. Thus, the inner steel plate connecting two opposite steel plates is primarily to confine core concrete, which would improve the capacity of load resistance and ductility.

Compared with the traditional components, the multi-partition composite shear wall has many advantages. Thus, it was applied in some structures in China. However, during the design, the composite action is neglected. Limitation of axial load ratio from special-shaped RC columns is used for this type of wall in the design, which would be too conservative as these improved composite shear walls behaved better than the RC column under the complex load.

Recently, some researchers made experiments for investigating the performance of such shear walls [15-20]. Zhang [15-16] studied the seismic behavior of bundled lipped channel concrete composite shear walls. In their researches, the design axial load ratio varied from 0.51 to 0.62. Thus, the axial load ratio was not very high. [Qin \[17\] proposed composite shear wall with truss connectors and studied the eccentric behavior.](#) Guo [18] made a fundamental study on the rectangular composite shear walls. The static and hysteretic behavior of composite shear walls using the multi-partition steel tube were studied. Shi [19-20] used the steel-bar space trusses to strengthen the faceplates and the concrete-filled steel tube as the boundray. The axial and seismic behavior were analyzed. From available research or literature, there was little research work on axially loaded behavior of special-shaped multi-partition composite shear walls. Thus, one task in this paper was to investigate the

structural performance of this new type of wall under axial load, including two loading modes. The other aim was to investigate the seismic behavior of such shear walls under high axial load ratio. This research would help understand the static and hysteretic behavior of such special-shaped composite shear walls.

2. Testing program

2.1. Test specimens

Eight T-shaped composite shear walls were fabricated and tested. Six of them were used for axial experiments. The other two of them were tested under cyclical lateral loads with constant axial loads. The axial test is to investigate the axial strength and ductility of these composite shear walls.

The wall width applied in the engineering is commonly chosen as 200 mm. Considering the capacity of the devices for the seismic experiments, the scale factor in the design of the specimen was chosen as 0.5. All the specimens have the same cross-section as illustrated in Fig. 2(a). The width of the specimen is 100 mm. The depth and the length of the cross-section are 300 mm and 400 mm, respectively. For T-shaped composite shear walls, the cross-section is asymmetric about the y-axis as shown in Fig. 2(a). The T-shaped cross-section develops different bending moment resistances when it is subjected to the positive and negative bending moments about the neutral axis parallel with its flange as shown in Fig. 2(a). The steel tube was composited by the 3 mm thick steel plates according to the weldings. To strengthen the toe of the T-section and avoid its early failure, a 6 mm thick hot rolled square pipe was applied.

During the fabrication of the multi-partition steel tube, the specimen was divided into three parts during processing; one rolled square pipe and two welded steel sections, shown in Fig 2(b). First, the welded section steels were welded by steel plates with fillet weld joints. Then, the three parts were welded together according to the fillet weld. In reality, in the construction site, the inner steel plate could not be welded together when the segments are connected in the vertical direction. The major role of the inner steel plate is to improve the stability of the steel plate and restrain the core concrete

during the service stage rather than to bear the vertical load. Therefore, there was a 20 mm gap between the endplate and inner plate as shown in Fig. 2(c). To satisfy the flowability of the concrete, self-compacting concrete was used in the experiments.

In practice, for stub columns, the tested strength represents the axial capacity when the height-to-width ratio of the cross section is about 3. If the height-to-width ratio were too small, the boundary of the compression loading machine would influence the axial strength. If the height-to-width ratio were too large, the second-order effect would reduce the capacity of load resistance. While for T-shaped specimens, the breadth-to-width ratio or the depth-to-width ratio are applied to design stub specimens, but there is little research work to study the influence of breadth-to-width ratio or depth-to-width ratio of shear walls. Thus the height-to-width ratio is one main parameter in this research. Meanwhile, the influence of loading modes on stub specimens is studied. The axial cyclic loading experiments were to get the initial stiffness, reloading stiffness and unloading stiffness. Thus, the hysteretic curve loading and unloading rules could be got from the axial cyclic loading experiments. For the multi-partition composite shear walls subjected to the hysteretic lateral load, the sections might transfer from compression to tension. The results of the axial experiments could be the theoretical basis for the prediction of hysteretic curves. Two different loading modes are monotonically axial compression and cyclical axial compression.

For the seismic tests (CSW-T-03 and CSW-T-05), the tested axial load ratio n_t , calculated by the applied axial load over the axial strength, is considered as the main parameter. During calculating axial strength, the strength of concrete would be higher because of the steel-concrete interaction. Thus, the real strength is applied to calculate the axial load ratio for specimen subjected to cyclical lateral loads. For shear walls, the design axial load ratio considering the safety factor is limited strictly in Chinese code to avoid brittle failure. The design axial load ratio is calculated by the axial load over the design strength of the specimen. In the calculation of design strength, the design values of material are used. According to Nie's research work [21], the design axial load ratio and tested axial load ratio

are calculated and listed in Table 1. The maximum design axial load ratio in this research could be 0.93, which was much higher than the limitation of design guidelines [22].

As shown in Fig. 2, two endplates and a reinforced concrete beam were set as the boundary of the axially loaded specimens and the seismic specimens, respectively. The dimension of the reinforced concrete beam was shown in Fig. 2(d) - (e). In addition, some circular holes and rectangular holes were cut on the multi-partition steel tube to allow the rebar to run through the holes and improve the steel-concrete interaction. The dimension of specimens are shown in Fig. 2(f) - (g).

2.2. Material properties

Tensile tests were done based on the guidelines specified in the Chinese code [23] to test the actual properties of the steel tube. Table 2 listed the measured results of the tensile test.

Concrete cubes (150mm×150mm×150mm) and cuboids (150mm×150mm×300mm) were cast and cured to test the axial strength, the elastic modulus and Poisson ratio. The compression test was conducted according to the method in the Chinese standard [24]. The cubic strength of the concrete f_{cu} was 65.6MPa. The corresponding elastic modulus and Poisson's ratio were 33,270MPa and 0.19, respectively.

2.3. Test setup

2.3.1 Axially loaded specimens

The test machine with the capacity of 10,000 kN was used for the axial experiments in the laboratory of Harbin Institute of Technology. For specimens CSW-T-1, CSW-T-2, CSW-T-4 and CSW-T-5, the axial load was applied monotonously. For specimens CSW-T-3 and CSW-T-6, the axial load was applied cyclically.

The tests were controlled by a load with a speed of 0.05 MPa/s before the yielding displacement. The yielding displacement can be confirmed in the way specified as shown in Fig. 3 [25]. The load-displacement curve was predicted by the finite element analysis before the experiments. When the specimens yielded, the tests were switched to be controlled by the displacement with the rate of 10μm/s.

When the load decreased below 75% of the axial strength or the average strain (the measured displacement divided by the height) reached 50000 $\mu\epsilon$, the tests were terminated.

For specimens CSW-T-3 and CSW-T-6 subject to cyclical axial load, the first unloading point is the yielding displacement. Beyond the yielding displacement, the increment of the displacement is in pace with the yielding displacement. Thus, the loading speed and the unloading speed are the same during each step.

2.3.2 Seismic specimens

The 1,000 kN multi-functional actuator and 3,600 kN jack were used to apply the lateral load and the vertical load respectively. Fig. 4(a) and (b) showed the test setup. The shear walls were simplified as a cantilever member. A hinge was placed on the top of the specimens to ensure the specimens rotate freely. The axial load was applied by the jack and kept constant, as shown in Fig. 4(a). Rollers were set at the sides to prevent the possible out-plane deformation during the experiments. Besides, rollers on top of the specimens made the specimens move smoothly along the horizontal direction. The top beam was set to transfer the axial load and lateral load, as shown in Fig. 4 (c). The lateral actuator was connected to the specimens by the connected beam and top beam. The connected beam, top beam and load transducer are connected by high strength bolts, as shown in Fig. 4 (c). The strength of bolts could satisfy the tension requirement. The specimen was connected to the strong floor by the tie bars. The pretension load was added to the tie bars, which would guarantee that the specimen boundary could be fixed end. According to the analysis, two bars would be enough to connect the specimens to the floor, as shown in Fig. 4 (c).

The axial load was applied in several steps and kept constant for 2 minutes in each step to observe the phenomena. The axial load applied to the specimens can be confirmed by $n_t = N/N_{exp}$, in which N_{exp} is the experimental result from axial experiments. The axial load N should be kept in a constant value until the experiment was finished.

The lateral load was applied in the way specified in the Chinese specification [26]. Fig. 5 showed

the loading procedure. As shown, the lateral displacement was applied in four levels, 1/4, 2/4, 3/4, and 1 of the yielding displacement before the specimens yielded. The yielding displacement was determined in the same way as the axial experiments. Beyond the yielding displacement, the increment of the displacement is the yielding displacement. The load would be applied for two cycles at each level. The tests were terminated when the lateral force dropped to 85% of the ultimate load, or the shear walls developed severe damage.

2.4. Instrumentation

2.4.1 Axially loaded specimens

The load was automatically recorded by the 10,000 kN compression machine. For the axial experiments, four LVDTs were set at four corners to record the whole displacement during the tests.

To analyze the strain development of the steel plates, 24 strain gauges were stuck at the mid-height of the specimens, as shown in Fig. 6(a).

2.4.2 Seismic specimens

The lateral load can be automatically recorded by the actuator as specified in Fig. 4(a). Eight LVDTs were installed to measure the displacement of the feature points as shown in Fig. 7. The displacement transducers LVDT-1~LVDT-3 were used to measure the lateral deformation along the horizontal direction. The displacement transducers LVDT-4 and LVDT-5 were installed to measure the possible rigid rotation of the whole specimens. LVDT-6 and LVDT-7 were used to quantify the shear deformation subjected to the lateral loads. LVDT-8 was applied to measure the possible out-plane displacements.

According to the buckling analysis in the finite element analysis, the local buckling would occur at the height of 50 mm and 150 mm from the concrete surface in each partition. The strain gauges were used to represent the development of steel stress of the steel tube. To analyze the strain distribution and the stress development, strain gauges and strain rosettes were glued on the steel tube at the height of 50 mm and 150 mm from the top surface of the RC rigid beam. The location of strain

gauges and strain rosettes was shown in Fig. 6(b). The strain gauges numbered in the brackets were set at the height of 150 mm. The strain rosettes were stuck on the web as the shear stress might influence the principal stress orientation. On surface 4 and surface 3, small values of strain gauges were observed as the steel plate was mainly subjected to vertical stress.

3. Failure progression and modes

3.1 Axially loaded specimens

To describe the phenomena clearly, the surfaces were numbered as shown in Fig. 8. All the axially loaded specimens experienced similar progress and appeared a similar failure mode. Taking specimen CSW-T-1 as an example, the phenomena during the test were described in detail. The load-displacement curve was linear when the vertical strain of the steel plate was below $1500 \mu\epsilon$, which can be seen as the elastic stage of the specimen. A slight sound can be heard when the load was about 500 kN, which may be due to the loss of the steel-concrete adhesion. As the load increased to 5900 kN, the steel plate at the mid of the surface 1 and surface 2 buckled firstly as illustrated in Fig. 9(a). When the specimen reached the axial compression, the local buckling was observed on surface 4 as specified in Fig. 9(b). As the displacement applied on the specimens increased, the local buckling mentioned above further deteriorated, resulting in more severe deformation as shown in Fig. 9(c) - (d). Besides, the inner concrete was damaged where the local buckling appeared as shown in Fig. 9(e) - (f).

For the specimens with different heights, the load-carrying capacity decreased as the local buckling occurred. However, the higher specimens failed with less local buckling as shown in Fig. 9(g). In addition, the weld of the flange cracked, which may be resulted from the second-order effect as shown in Fig. 9(h).

For different load applied modes, phenomena of specimens with the height of 300 mm were similar to each other. While, for the specimens with the height of 500 mm, the welding fracture started earlier when the load was applied cyclically. This may be due to the damage accumulation and second-order

effect, which made the stress concentration severe and caused the weld cracking.

3.2 Seismic specimens

The axial loads applied on specimens CSW-T-03 and CSW-T-05 were 2000 kN and 3000 kN, respectively. According to the tests of short specimens, the behavior of specimens with a height of 500 mm would be affected by the second-order effect. Thus, the axial strength of such section should be seen as 6448 kN. The specimens all experienced the progression of local buckling, concrete crushing and welding fracture.

For the specimen CSW-T-03, the load increases linearly with the increase of lateral displacement before the cycle of 12 mm (the drift angle of 1/67). The drift angle is calculated by dividing the lateral displacement by the height of the specimens. At the cycle of 1/67, the local buckling firstly occurred at the bottom of surface 4 and 6 as shown in Fig. 10(a). When it came to the displacement of 15 mm (the drift angle of 1/53), the lateral load reached its peak strength in the positive direction, the steel plate at the bottom of surface 1 and surface 2 began to buckle.

As the drift angle increased, the steel plate buckled along the bottom of the surfaces at two heights of about 50 mm and 150 mm as shown in Fig. 10(a). At the cycle of 1/44 (displacement of 18 mm) in the positive direction, the weld between the surface 4 and 6 was cracked and the load-carrying capacity decreased suddenly. Thus, the load procession in the positive direction was terminated. Along the negative load direction, the lateral load was applied cyclically until the lateral load dropped below 85% of the peak load. The failure mode of specimen CSW-T-03 was shown in Fig. 11(a).

Compared with specimen CSW-T-03, specimen CSW-T-05 has experienced a simpler failure mode. While the local buckling appeared earlier for CSW-T-05 at the cycle of 1/160 with the displacement of 5 mm as shown in Fig. 10(b). The weld was also cracked on the flange as shown in Fig. 11(b). The failure mode was shown in Fig. 11(b). As shown in Fig. 11(b), the deformation of the steel plate concentrated on the flange.

The inner concrete was crushed and the crushing zone was concentrated at the flange as shown in

Fig. 12. The capacity of specimens did not drop too much while the crushing of concrete was severe, as the steel tube could confine the concrete well.

4. Test results and discussions

4.1 Characteristic curves of axially loaded specimens

The load to vertical strain curve can represent some character indices of the specimens. The axially experimental curves were presented in Fig. 13. As shown, the curves in each group were similar in stiffness and axial strength. It can be found that different modes of load almost had no influence before the peak load was attained, as the multi-partition steel tube could confine the concrete well. For the specimens CSW-T-3 and CSW-T-6, the cyclic load may lead to the termination of the experiment at earlier displacement (about 15000 $\mu\epsilon$) as the second-order effect and the concrete damage would be severe. Table 3 showed the key indices of the specimens. The axial strength of specimens with the height of 500 mm was about 92% of specimens with the height of 300mm.

The load capacity of such a section, which was the sum of the concrete and the steel strength (calculated by $N_s=f_cA_c+f_yA_s$), was about 5029 kN. f_c could be calculated from f_{cu} in the way specified in Mirza [27]. Compared with N_s , the axial strength P_{max} in Table 3 had enhanced about 28% and 18% for CSW-T-1-CSW-T-3 and CSW-T-4-CSW-T-6 respectively. For the specimens CSW-T-3 and CSW-T-6, the unloading stiffness and the reloading stiffness were almost the same as shown in Fig. 13. Besides, the unloading curves and reloading curves would not be overlapped well as the plastic deformation developed.

The trend of strain gauges was similar for the axially loaded specimens. In this paper, the stress analysis of specimen CSW-T-1 was used as an example to describe the results of the strain gauges reading during the experiment. The stress of the steel plates calculated in the way of Zhang [28] was shown in Fig. 14, including the vertical stress σ_v , the horizontal stress σ_h and the equivalent stress σ_z . The stresses on the steel plate and pipe were calculated based on the measured data of strain gauges numbered 3 and 4, 1 and 2, respectively. For the steel pipe, the steel-concrete adhesion may cause

that the horizontal stress of the steel pipe was in a compressive condition when the load applied on the specimens was not very high as shown in Fig. 14(b). In addition, the horizontal stress of the steel plate was in a high value because of the interaction between the different parts as shown in Fig. 14(a). The multi-partition steel tube including the steel plate and the steel pipe yielded at the load of around 5000 kN as shown in Fig. 14. When the specimens reached the axial strength, the horizontal stress of steel pipe was larger than that of steel plate, which meant the concrete confinement of steel pipe was better as the width-to-thickness ratio of steel pipe was less.

The ductility of the specimen was determined by Eq. 1. The results are specified in Table 3. For specimens CSW-T-1-CSW-T-3, the ductility was similar when the load mode was the same. While the ductility would reduce when the load was applied cyclically. For specimens CSW-T-4 to CSW-T-6, the ductility was similar although the load mode was different. That means the load mode may have little impact on the key index of specimens. However, the ductility would be lower when the height increased. This may be caused by the influence of the second-order effect.

$$\mu = \Delta_u / \Delta_y \quad (1)$$

4.2 Hysteretic curves and skeleton curves of seismic specimens

The hysteretic curve, the relationship between the lateral displacement and the lateral load, can show the basic performance of the component subjected to the lateral load. Fig.15 showed the hysteretic curves of specimens CSW-T-03 and CSW-T-05. As shown, the hysteretic curves were both full and stable, which meant that this kind of shear wall exhibited a good ability for resisting the lateral load. The loop area of specimen CSW-T-05 was larger than that of specimen CSW-T-03 as shown in Fig. 16. As the axial load ratio increased, the ability to resist the cyclical lateral load would be better as the inner steel plate could confine the concrete effectively [18]. In addition, the hysteretic curve was asymmetric as the load capacity would be different in the positive and negative directions.

The shear deformation could be peeled from the total deformation according to the data measured by LVDT-6 and LVDT-7 [29]. Eq. 2 shows how to calculate the shear deformation.

$$\gamma = \frac{(u_7 - u_6)\sqrt{a^2 + b^2}}{2ab} \quad (2)$$

where u_6 and u_7 are displacements measured by LVDT-6 and LVDT-7, respectively; a and b are the width and height of the area covered by LVDT-6 and LVDT-7, respectively.

As shown in Fig. 17, it can be found that the shear deformation was about 40% of the total deformation. When the lateral displacement increased, the shear deformation became abnormal, which may be caused by the local buckling of the steel tube. According to the experimental phenomenon and shear deformation data, tension bands were developed in the middle web when the specimen was destroyed. The rolled square pipe and flanges were in a compression state, and local buckling failure occurred in the steel tubes. Therefore, the failure mode was a flexural-shear failure.

The backbone curve is the relationship between the peak load and the corresponding displacement at each cycle of the hysteretic curves. Fig.18 was the comparison of two lateral cyclically loaded specimens. As shown, the initial stiffness of the specimen CSW-T-05 was higher than that of specimen CSW-T-03. Moreover, the lateral capacity was higher with increasing of the axial load ratio. However, the shear strength of specimen CSW-T-05 decreased faster than that of CSW-T-03 in the descending branch as shown in Fig. 18, which indicated that the ductility of the specimen decreased when the axial load ratio increased.

4.3 Deformation analysis of seismic specimens

The key indices of the seismic specimens, which could be confirmed from the backbone curves as shown in Fig. 18, were specified in Table 4. As it showed, the ductility would decrease as the axial load increased. Compared with the value specified in the Chinese code [22], the design axial load ratio n_d of specimens CSW-T-03 and CSW-T-05 in this paper was much larger than the limitation of 0.5. However, the elastic drift angle (1/151 and 1/160) and the elastic-plastic ratio (1/66 and 1/61) were larger than the limitation of 1/400 and 1/80, respectively, as shown in Fig. 18. That meant such kind of shear walls possessed good ability in resisting the lateral load and satisfied the requirement of the Chinese code well.

4.4 Stiffness degradation of seismic specimens

The cyclic stiffness K_j of the cyclic specimens could be calculated by Eq.3 [30]. The cyclic stiffness means the average secant rigidity of the specimen during the cycles. Fig. 19 presents the curves combined by the cyclic stiffness and the laterally top displacement. The stiffness of specimen CSW-T-05 was higher than that of specimen CSW-T-03. This could be explained that the axial load would restrain the development of the tensile area, which would benefit the stiffness. In the early stage (before the yielding displacement of 5 mm), the trends of stiffness degradation were similar. As the displacement developed, the stiffness decreased faster when the axial load ratio increased. That meant the ductility decreased when the axial load ratio increased. This result has coincided with the analysis of the deformation.

$$K_j = \frac{\sum_{i=1}^{n_j} P_j^i}{\sum_{i=1}^{n_j} \Delta_j^i} \quad (3)$$

where P_j^i and Δ_j^i are the peak load and the corresponding displacement at the i th cycle of the j th drift angle, respectively; n_j means the number of cycles at the j th drift angle level.

4.5 Strength degradation of seismic specimens

Unlike the static experiment, it was the progress of damage accumulation for the seismic experiments. Moreover, the accumulative damage would influence the hysteretic curves even the curves were in the same drift angle level. That may cause the peak strength at the second cycle of the same drift angle to decrease. The strength reduction factor η_j can be calculated by Eq. 4 [31].

$$\eta_j = \frac{P_j^2}{P_j^1} \quad (4)$$

where P_j^i is the maximum load at i th cycle of j th displacement level.

Fig. 20 were the curves of the strength reduction factor and the drift angle of specimens CSW-T-03 and CSW-T-05. As shown, the strength reduction factor was around 0.9-1.0. That meant the multi-partition steel tube could restrain the concrete in good condition, even under a high-stress state. The strength reduction factor did not decrease continuously when the lateral displacement applied to the

specimens increased. This could be seen as the progress of concrete crushing and stress redistribution.

4.6 Energy absorption capacity of seismic specimens

The energy dissipation coefficient E determined by Eq. 5 [32] could represent the energy dissipation capacity. Fig. 21 shows the way for calculating the energy dissipation coefficient.

$$E = \frac{S_{ABC} + S_{CDA}}{S_{OBE} + S_{ODF}} \quad (5)$$

where S_{ABC} and S_{CDA} are the areas circled by the hysteretic curve and the displacement axis; S_{OBE} and S_{ODF} are the triangular areas as illustrated in Fig. 21.

Fig. 22 showed curves of the energy dissipation coefficient and the lateral drift angle. Before the yielding load (about the drift angle of 0.5%), the energy dissipation coefficients of the two specimens were close, which were not very high as the plastic damage did not appear obvious. As the lateral displacement developed, the energy dissipation coefficient became larger. As shown, E was larger as the axial load ratio was higher, which meant the plastic deformation was more severe for specimen CSW-T-05. That meant the multi-partition steel tube could not only resist the concrete from crushing but also work as the mechanism of steel tube confined concrete columns [33].

4.7 Stress analysis of seismic specimens

For specimen CSW-T-03, Fig. 23 showed the stress calculated in the way specified in Zhou [34] under different drift angles. As shown, the relationship between the Von-Mises stress and the drift angle was not linear. Besides, it could be found that the steel tube of the web yielded earlier than that of the flange as the area of the flange was larger for resisting the lateral load combined with the axial load. The multi-partition steel tube yielded along the whole section when the experiment terminated.

5. Comparison between experimental and calculated results

5.1 Comparison of axially loaded specimens

As the T-shaped shear wall was composited by some square columns, the design details specified in some codes can be used to calculate this new type shear walls conservatively. For the axial strength of the specimens, Eq. 6, Eq. 7, and Eq. 8 are the design formula specified in the European code [35],

Chinese code (CECS) [36], and American code (AISC) [37], respectively.

$$N = A_c f_{ck} + A_s f_s \quad (6)$$

where f_{ck} is the compressive concrete strength calculated by $0.76f_{cu}$.

$$N = A_c f_c + A_s f_s \quad (7)$$

$$N = 0.85 A_c f_c + A_s f_s \quad (8)$$

The calculated results were listed in Table 5. According to the specifications in design codes mentioned above, for the axially loaded stub specimens, the second order-effect was ignored. As the height-to-breadth ratio of tested specimens was only 3 and 5, all of them could be seen as stub specimens. Thus, the design axial strengths of the specimens with different heights were all the same. As shown, the strength capacities calculated by the codes were lower than the experimental results, which meant the design method was conservative.

5.2 Comparison of seismic specimens

For the seismic experiment, the specimens would suffer bending moment caused by the lateral load combined with axial load. According to the specification for the combined flexure and axial force, the $M-N$ relationship curves of different codes of the section were shown in Fig. 24. It shows that the capacities in the two directions are different. The capacities from experiments are also shown in Fig. 24. It can be found that the design methods specified in the codes were conservative, as the experimental results were higher than the calculated results based on design codes. Among them, the method of EC4 can estimate the capacity of flexure combined with axial load better.

6. Conclusions

The experimental study of T-shaped composite shear walls was the main work of this research. The multi-partition steel tube was used to form the T-shaped shear walls. Six axially static experiments and two seismic experiments were conducted to investigate damage progression, strength, ductility, and failure mode of this new type of wall. In addition, the results of the experiments were compared with those of design codes. According to the experimental results, the conclusions were as follows.

- Axially loaded specimens exhibited high strength and good ductility. When the height changes from 300 mm to 500 mm, the axial strength is almost the same. However, the ductility decreased. Axially static and cyclic loading modes had little influence on the stiffness and axial strength.
- The novel T-shaped composite shear walls performed asymmetrical behavior along with positive and negative directions. Such shear walls possessed good lateral resistance and energy dissipation capacity, and even the design axial load ratio was 0.93. As the axial load ratio increased, the energy dissipation capacity and the lateral resistance increased while the ductility decreased obviously.
- Because of the confinement of the steel tube to the core concrete, the bearing capacity of the specimen was higher than the sum of steel strength and concrete strength. The results of the experiments were compared to those calculated by some design codes. The results of the design codes were smaller than the experimental results. Among the codes AISC, EC4, and CECS, the capacities of the specimens under combined flexural and axial load are well assessed by the EC4 code.

Acknowledgments

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The people who participated in this research and the help from the key lab should be remembered.

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Figures

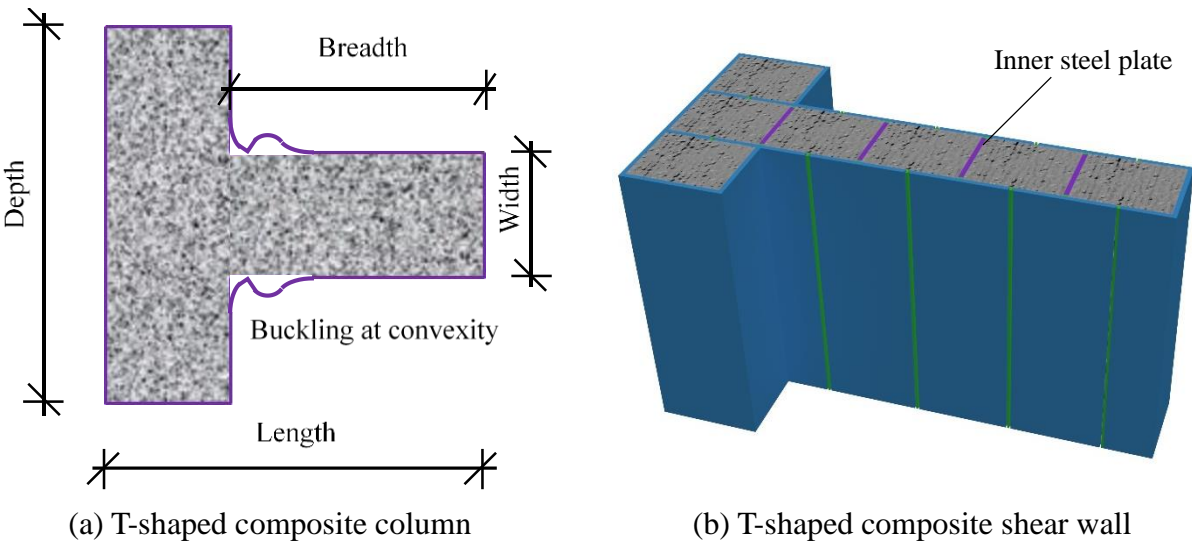
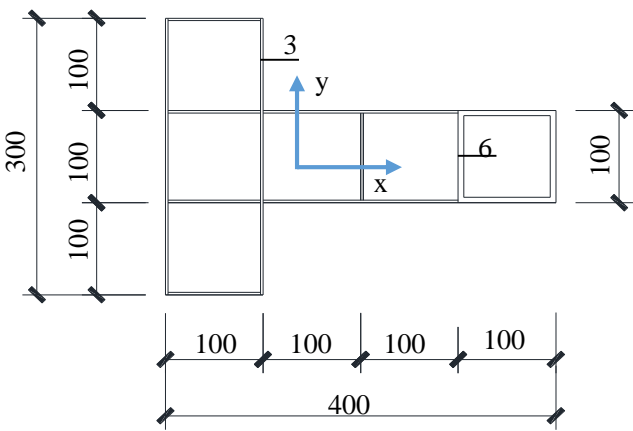
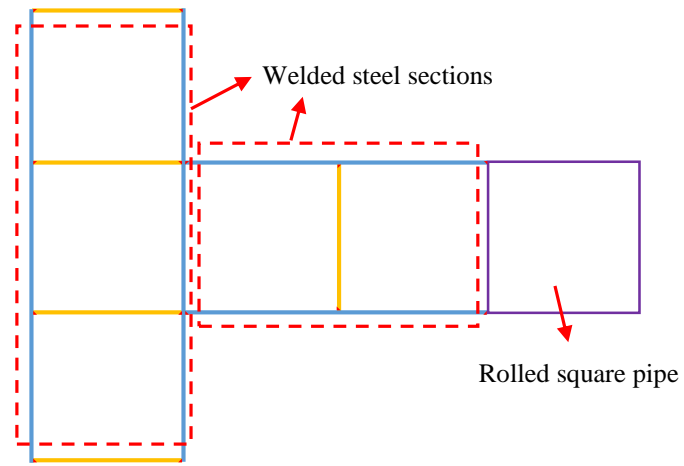
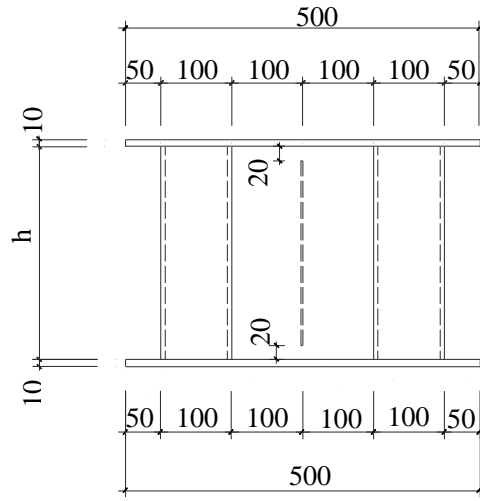


Fig. 1 Cross-section of special-shaped component

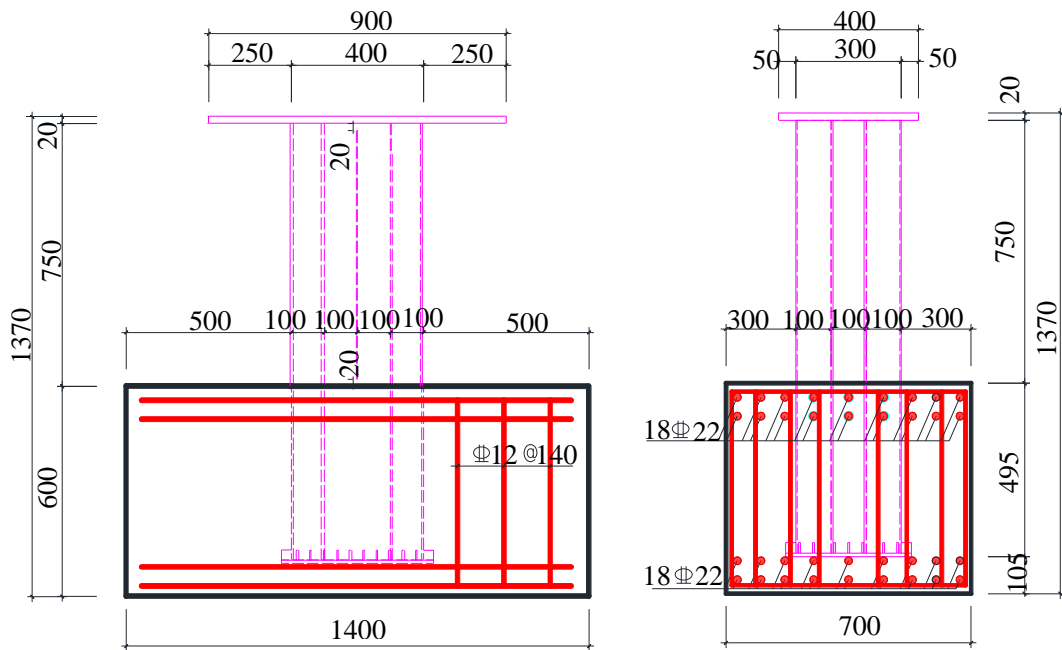




(b) Ways for fabrication

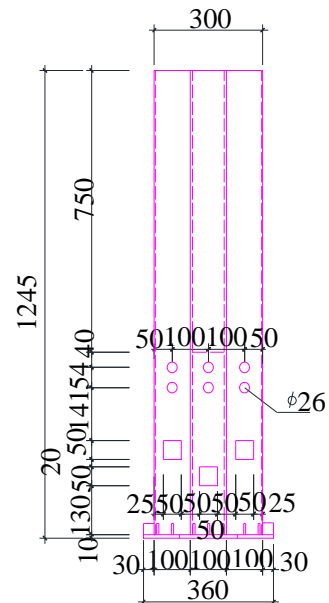


(c) Front view of CSW-T-1



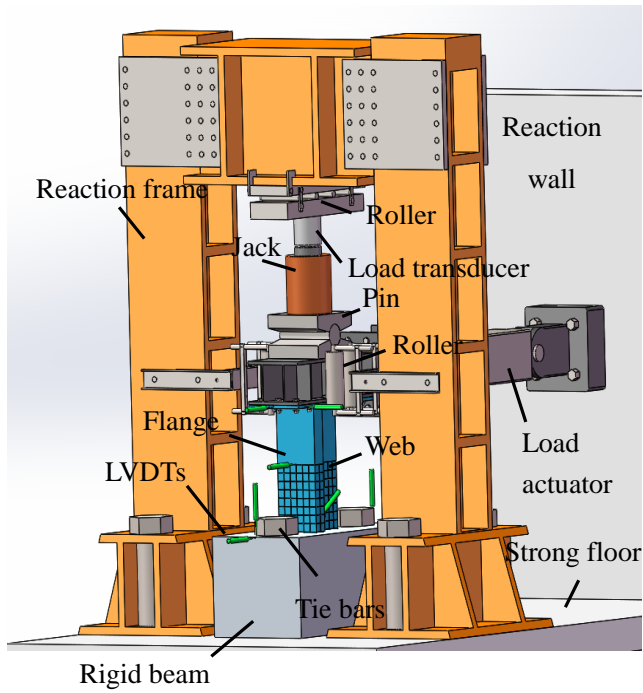
(d) Front view of CSW-T-03 and CSW-T-05

(e) Side view of CSW-T-03 and CSW-T-05



(g) Side view of steel tube

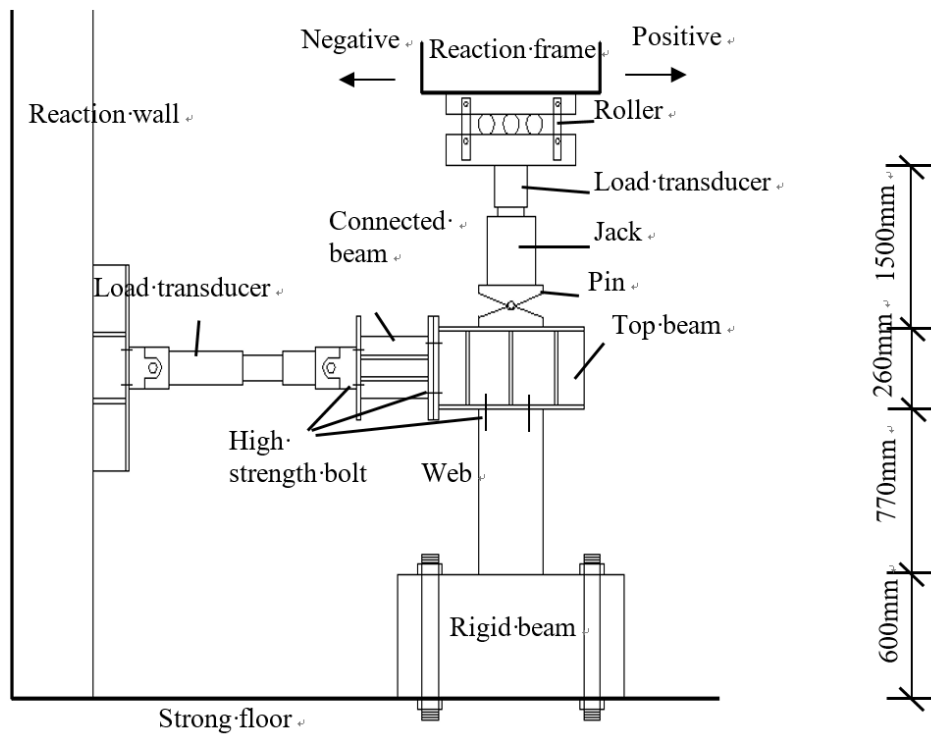
Fig. 3 Method for searching for the yielding displacement



(a) Detailed information



(b) Overall information



(c) Perspective view

Fig. 4 Test set up for seismic experiments

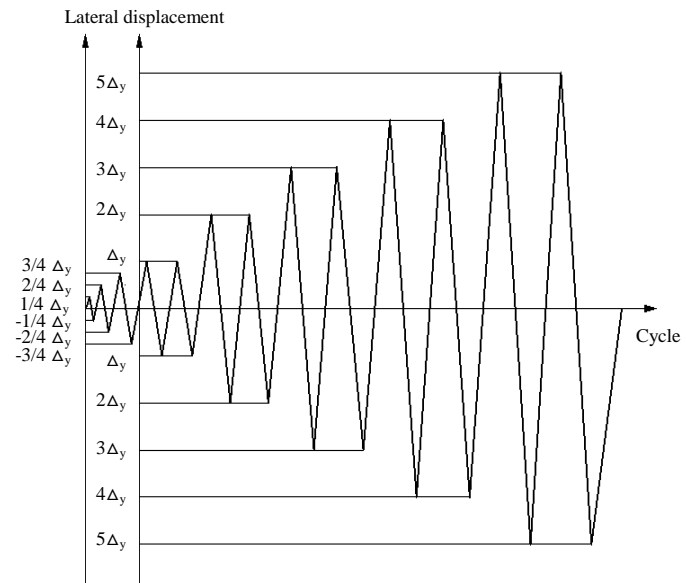


Fig. 5 Loading history of cyclic load

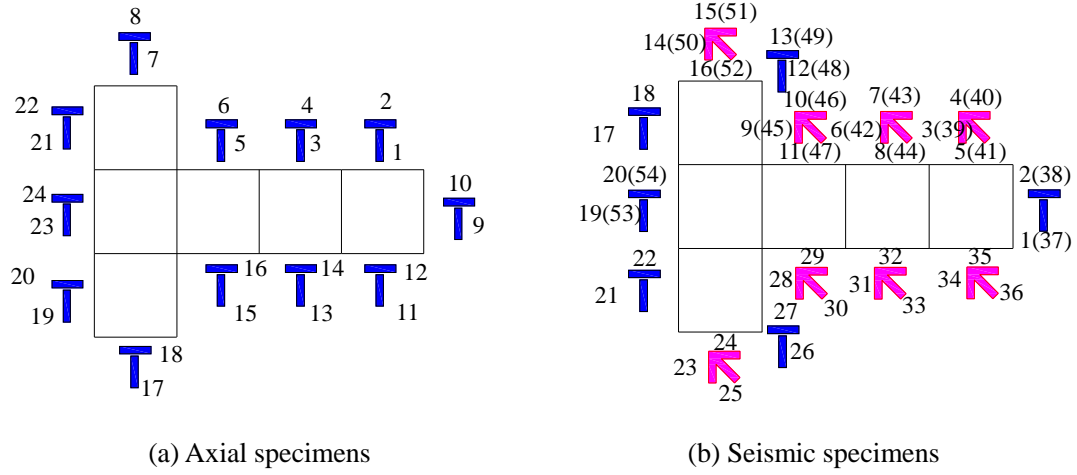


Fig. 6 Distribution of strain gauges and strain rosettes

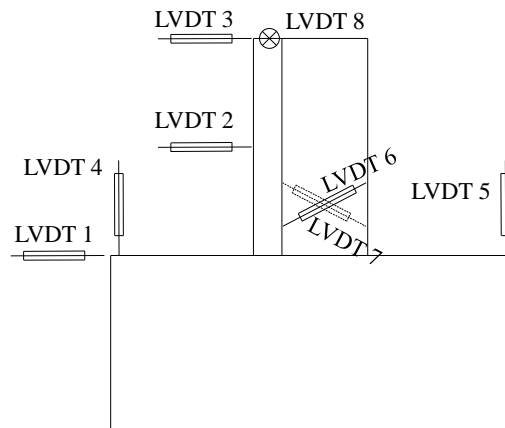


Fig. 7 Arrangement of LVDTs

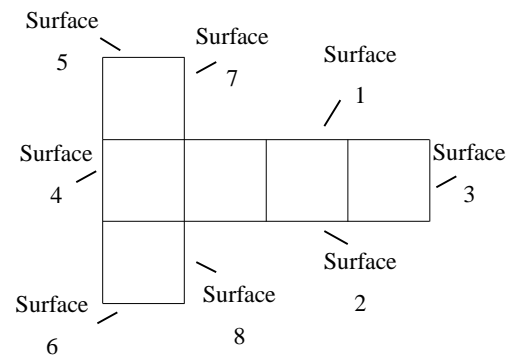
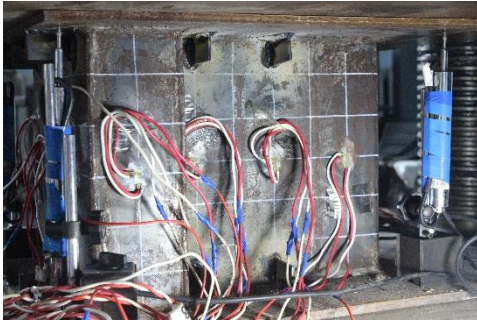


Fig. 8 Surface of specimens



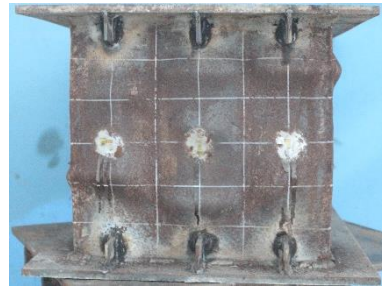
(a) Buckling mode of specimen CSW-T-1 in the test
(web)



(b) Buckling mode of specimen CSW-T-1 in the test
(flange)



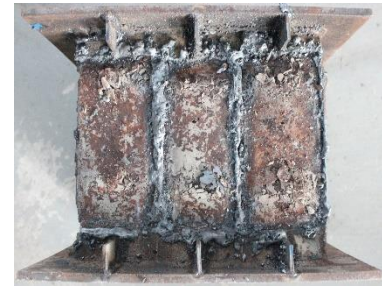
(c) Buckling mode of specimen CSW-T-1 (web)



(d) Buckling mode of specimen CSW-T-1 (flange)



(e) Concrete crush of specimen CSW-1 (front)



(f) Concrete crush of specimen CSW-1 (flange)

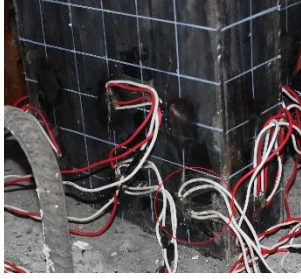


(g) Buckling mode of specimen CSW-T-4 (web)

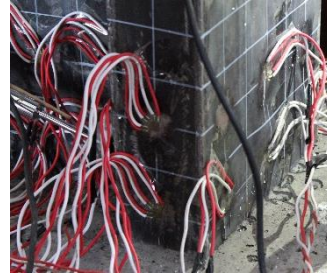


(h) Buckling mode of specimen CSW-T-4 (flange)

Fig. 9 Failure mode of specimens CSW-1 and CSW-4



12 mm displacement



21 mm displacement

(a) Local buckling on the 4th surface of specimen
CSW-T-03



4 mm displacement



12 mm displacement

(b) Local buckling on the 4th surface of specimen
CSW-T-05

Fig. 10 Local buckling of steel plate



(a) Front view of CSW-T-03



(b) Front view of CSW-T-05

Fig. 11 Failure mode of specimens CSW-T-03 and CSW-T-05



(a) Front view of CSW-T-03



(b) Front view of CSW-T-05

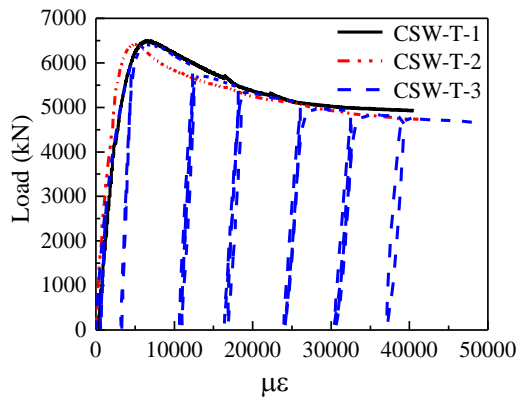


(c) Side view of CSW-T-03

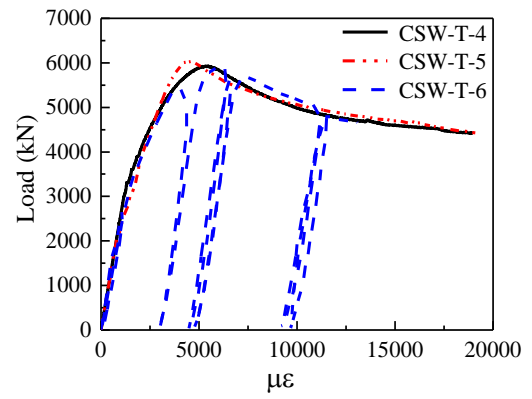


(d) Side view of CSW-T-05

Fig. 12 Phenomena of inside concrete after removing steel plate

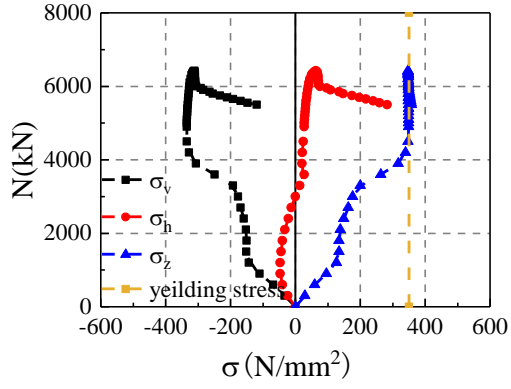


(a) Specimens with height of 300 mm

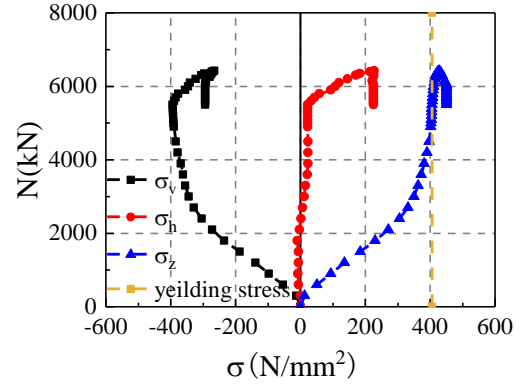


(b) Specimens with height of 500 mm

Fig. 13 Load versus axial strain relationship curves

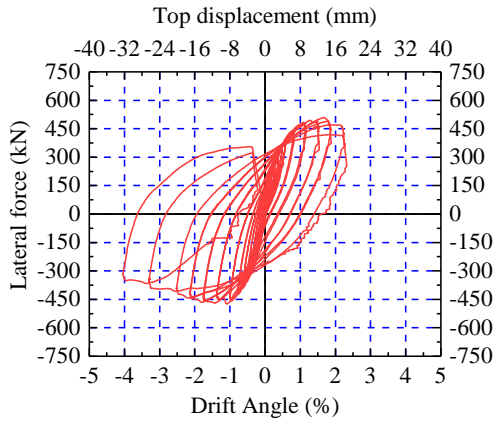


(a) Steel plate of CSW-T-1

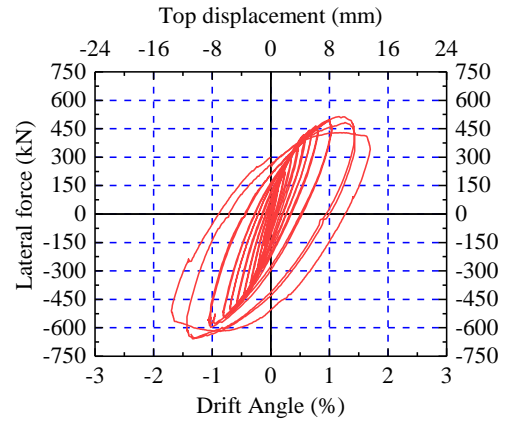


(b) Steel pipe of CSW-T-1

Fig. 14 Stress of multi-partition steel tube of specimen CSW-T-1



(1) CSW-T-03



(8) CSW-T-05

Fig. 15 Hysteretic curves

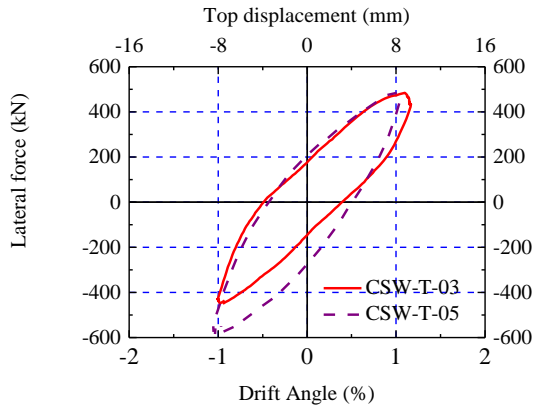


Fig. 16 Comparison of hysteretic curves

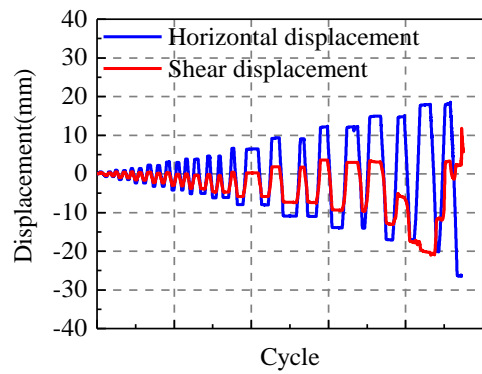


Fig. 17 Comparison of shear displacement and total horizontal displacement of specimen CSW-T-03

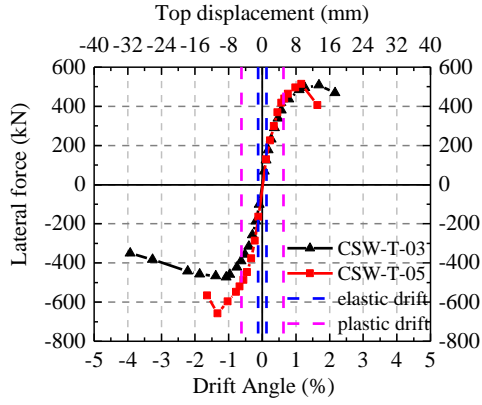


Fig. 18 Envelop curves of hysteretic loops

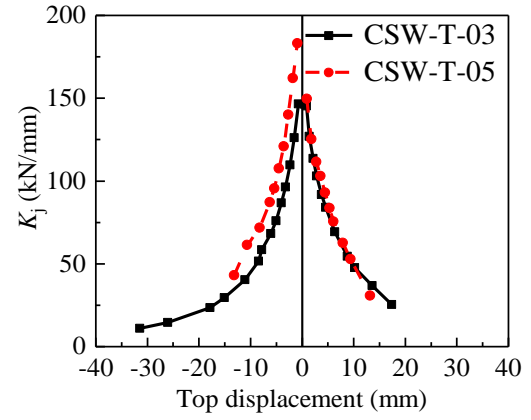


Fig. 19 Cyclic stiffness versus top displacement

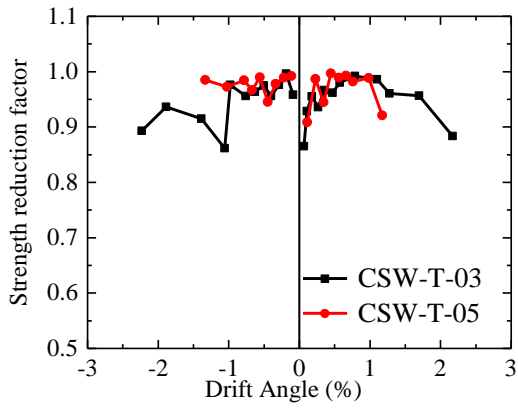


Fig. 20 Strength reduction of seismic specimens

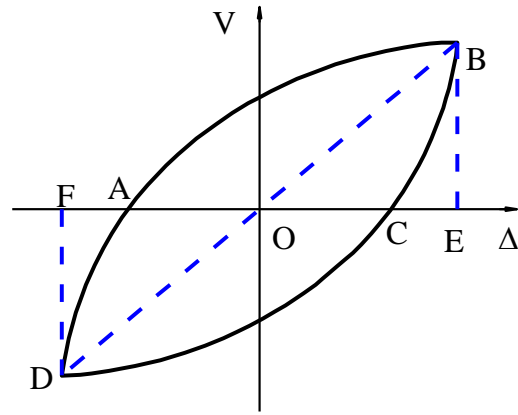


Fig. 21 Calculation diagram of energy absorption coefficient

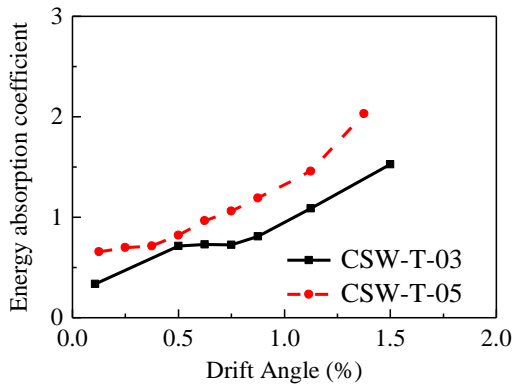


Fig. 22 Energy absorption coefficient for seismic specimens

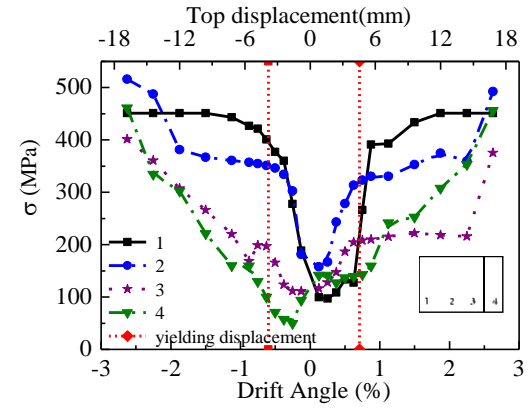
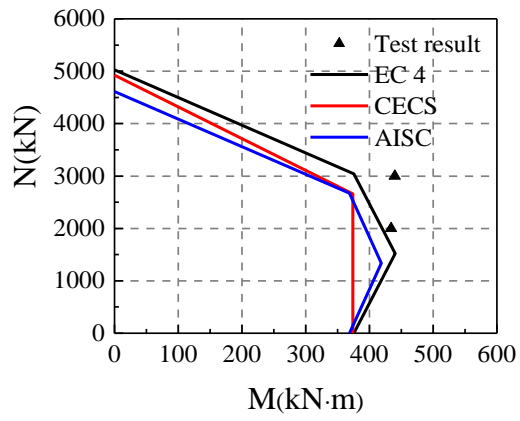
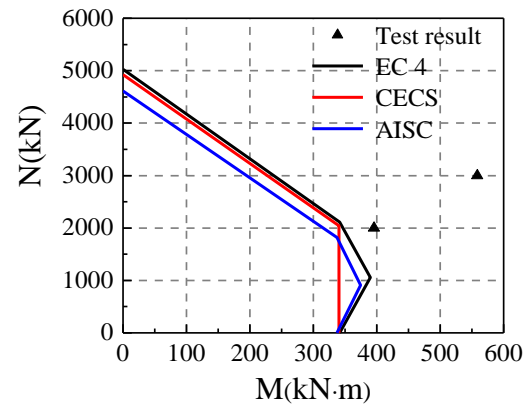


Fig. 23 Stress of CSW-T-03



(a) Positive direction



(b) Negative direction

Fig. 24 Comparison of design codes and test results

Tables

Table 1 Design parameters of all specimens

<i>no.</i>	Height (mm)	Depth of Flange (mm)	Breadth of Web (mm)	Width (mm)	Axial load ratio n_t	Design axial load ratio n_d	Axial load (kN)	Axial load mode
CSW-T-1	300	300	300	100	-	-	-	monotonic
CSW-T-2	300	300	300	100	-	-	-	monotonic
CSW-T-3	300	300	300	100	-	-	-	cyclic
CSW-T-4	500	300	300	100	-	-	-	monotonic
CSW-T-5	500	300	300	100	-	-	-	monotonic
CSW-T-6	500	300	300	100	-	-	-	cyclic
CSW-T-03	750	300	300	100	0.31	0.62	2000	constant
CSW-T-05	750	300	300	100	0.47	0.93	3000	constant

Table 2 Properties of structural steel

Type	t (mm)	Yield stress (N/mm ²)	Ultimate strength (N/mm ²)	Elastic modulus (N/mm ²)	Poisson's ratio
Steel plate	2.7	349.7	516.1	204,033	0.28
Steel tube	5.7	405.8	451.3	200,450	0.30

Table 3 Main measured indexes of specimens

No.	P_y^* kN	Δ_y mm	P_{max} kN	Δ_{max} mm	P_u kN	Δ_u mm	μ -
CSW-T-1	4944	0.93	6499	1.89	5524	5.27	5.67
CSW-T-2	5444	0.78	6429	1.47	5463	4.68	6.01
CSW-T-3	5777	1.32	6416	2.05	5454	5.48	4.15
CSW-T-4	5044	1.57	5930	2.66	5041	4.81	3.06
CSW-T-5	5373	1.66	6042	2.23	5136	4.62	2.78
CSW-T-6	5376	1.87	5906	2.97	5020	5.52	2.95

* P_y is the yielding strength; Δ_y is the displacement corresponding to the P_y ; P_{max} is the axial strength; Δ_{max} is the displacement corresponding to the P_{max} ; P_u is 85% of the compressive strength in the descend branch; Δ_u is the displacement corresponding to the P_u ; μ is the ductility.

Table 4 Main measured indexes of specimens

No.	Loading direction	P_y	Δ_y	Δ_y/h_w^a	P_{max}	Δ_{max}	Δ_{max}/h_w^a	P_u	Δ_u	Δ_u/h_w^a	μ
		kN	mm	-	kN	mm	-	kN	mm	-	-
CSW-T-03	(+)	416	5.7	1/141	509	13.5	1/59	468	17.3	1/46	3.05
	(-)	382	4.8	1/167	473	8.6	1/93	402	23.4	1/34	4.88
CSW-T-05	(+)	433	5.0	1/160	515	9.3	1/86	438	12.1	1/66	2.42
	(-)	518	5.3	1/151	658	10.7	1/75	567	13.2	1/61	2.49

Table 5 Main measured indexes of specimens CSW-T-1 to CSW-T-6

No.	P_{max}	P_{EC4}	P_{max}/P_{EC4}	P_{CECS}	P_{max}/P_{CECS}	P_{AISC}	P_{max}/P_{AISC}
	kN	kN		kN		kN	
CSW-T-1	6499	5029	1.29	4924	1.32	4614	1.41
CSW-T-2	6429	5029	1.28	4924	1.31	4614	1.39
CSW-T-3	6416	5029	1.28	4924	1.30	4614	1.39
CSW-T-4	5930	5029	1.18	4924	1.20	4614	1.29
CSW-T-5	6042	5029	1.20	4924	1.23	4614	1.31
CSW-T-6	5906	5029	1.17	4924	1.20	4614	1.28